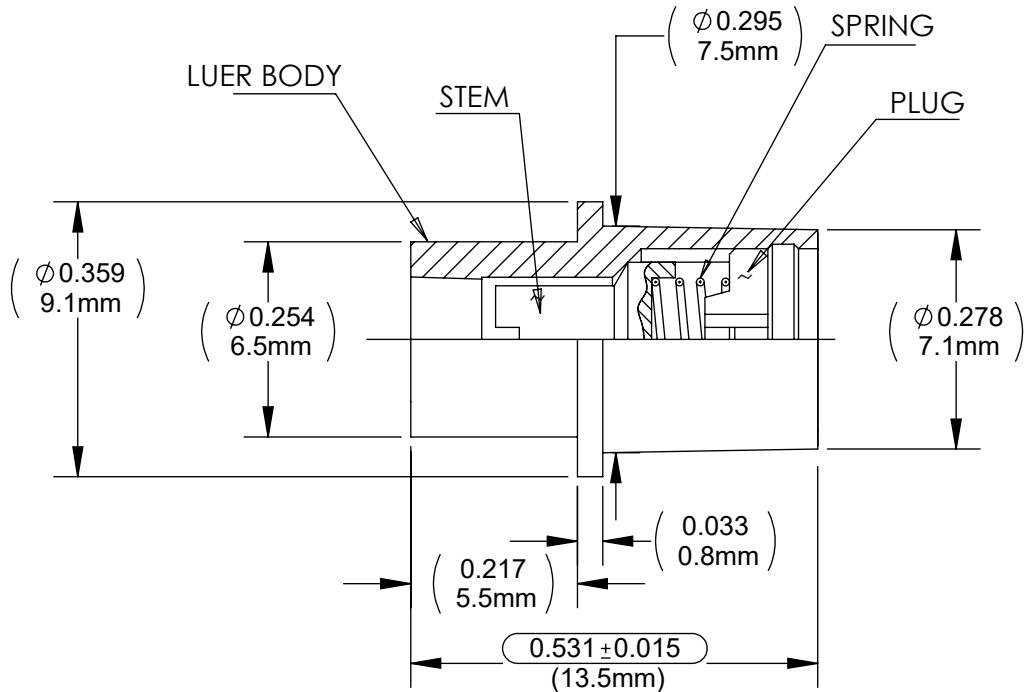


DRAWING NO. <b>C2470630XX</b>	REV <b>E</b>	<b>Customer Drawing</b>	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			D	STANDARDIZE BOM LAYOUT ECO 6890	3/25/16	AK
			E	UPDATE ISO NOTE 5. ECO 10762	10/13/20	SR




- NOTE:
- SUFFIX INDICATES BODY MAT'L & COLOR:  
01 - PVC CLEAR  
21 - POLYCARBONATE CLEAR
  - CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
  - DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
  - ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN MILLIMETERS BELOW.
  - LUER COMPATIBLE WITH ISO594-1, AND ISO 80369-7.

**QUALITY CRITERIA:**

O.D. FLASH: 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm <sup>2</sup> MAX. NO MORE THAN 3 PER PART.

**MOLDED PARTS:**  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

<b>DRAWN BY</b>	E.W.	<b>DATE</b>	2/23/98
<b>APPROVED BY</b>	L.F.	<b>DATE</b>	
<b>MATERIAL</b>			
<b>FINISH</b>			
<b>UNLESS OTHERWISE SPECIFIED:</b> DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		<b>THIRD ANGLE PROJECTION</b> 	

<b>HR® Halkey-Roberts®</b>			
<b>TITLE</b> LUER VALVE			
<b>SIZE</b> A	<b>DRAWING NO.</b> C2470630XX	<b>REV</b> E	
<b>SCALE</b> 4:1	<b>DO NOT SCALE DRAWING</b>		<b>SHEET</b> 1 OF 2

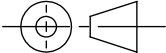
DRAWING NO. C2470630XX	REV E	Customer Drawing
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BILL OF MATERIAL:

BODY: 01 - 2212RHT1118C040 PVC CLEAR 21 - POLYCARBONATE RX2530451118 GAMMA, CLEAR
STEM: LR300360800 SILICONE, & K71008 COLORANT BLACK .
SPRING: STAINLESS STEEL
PLUG: H0500HN POLYPROPYLENE CLEAR

**MOLDED PARTS:**  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

**PROPRIETARY AND CONFIDENTIAL**  
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DRAWN BY	E.W.	DATE	2/23/98
APPROVED BY	L.F.	DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		THIRD ANGLE PROJECTION 	

HR® Halkey-Roberts®			
TITLE LUER VALVE			
SIZE A	DRAWING NO. C2470630XX		REV E
SCALE 4:1	DO NOT SCALE DRAWING		SHEET 2 OF 2